



Total Diamond Products, 21 Buckwins Square,  
Burntmills Industrial Estate, Basildon, SS13 1BJ

**Spare Parts Price List - Diamond Handsaw Type HS 40 - Motor**

Fig	No	Description	Standard	Part No
10	1	Motorcase		HS40101
15	1	Motor Top Hood		HS40103
20	1	Case Sleeve		HS40104
25	1	Switch Handle cpl.		HS40105
35	1	Rotor with Bearings		HS40108
35	1	Stator cpl.		HS40109
40	1	Bearing Bush		HS40112
45	1	Locking Sleeve		HS40114
50	1	Locking Screw		HS40118
55	1	Locking Disk		HS40120
57	1	Slide Disk		HS40121
60	1	Handle		HS40122
65	1	Sealing Plate		HS40124
70	1	Tapped Sleeve		HS40126
75	1	Ball Bearing	6001 ZC3	6060011
80	1	Ball Bearing	629 2Z	6062902
85	1	Needle Bush	HK1412	6314120
90	1	Compensation Washer		2628171
95	1	O-Ring	RDR78X2	5578002
100	1	O-Ring	RDR75X3	5575003
105	2	O-Ring	RDR70X4	5570004
110	1	O-Ring	RDR11x2,5	5511025
115	1	Rotary Shaft Seal	RWD12x24x7A	5012247
120	4	Hex. Socket Head Screw	M5x40	0105040
125	1	Count. Raised Head Screw	M3x8	0403008
130	6	Hex. Sock. Count. Head Screw	M4x10	0404010
135	7	Pan Head Tapping Screw	F3,9x19(BZ)	0539019
140	2	Pan Head Tapping Screw	F3,9x13(BZ)	0539013
145	4	Round Head Grooved Pin	2,3x4	2223004
155	1*	Cord cpl. With Male Insert and Contacts	6G1,5x4,4 5P	8750173
	1	Cord cpl. With Male Insert and Contacts	6G1,5x4,4 10P	8744513
160	1	Cord Sleeve		8701200
165	1	Motor Switch		8010240
170	1	Cord Gland	M20x1,5 7-13 EMV	8820152
175	2	Cord Gland	M20x1,5/3x3	8803320
180	1	Hood	HAN3A EMV	8020103
200	1	Terminal Block		7904005
210	1	Cord Clamping Piece		8800010

215	1	Quick Connect Nipple		DK20225
220	1	Hose Piece cpl. With Nipples		DK30235
	1	Connecting Hose	12/15 1/2"x4m	7012504
230	1	Ball Valve		7014001
235	3	Sealing Ring	G1/4"	7014003
	2	Quick Hose Connector	3/4"	

### **Spare Parts Price List - HS 40 Appurtenances**

<b>Fig</b>	<b>No</b>	<b>Description</b>	<b>Standard</b>	<b>Part No</b>
700	1	Guide Rail		HS40402

### **Spare Parts Price List - HS 40 Gear**

<b>Fig</b>	<b>No</b>	<b>Description</b>	<b>Standard</b>	<b>Part No</b>
300	1	Gear Box		HS40202
305	1	Spindle	5/8"	HS40206-2
	1	Spindle	D20	HS40206.20
	1	Spindle	D20-M10	HS40206.21
310	2	Bearing Stud		HS40210
315	2	Bearing Sleeve		HS40212
320	1	Spindle Flange	5/8"	HS40214
	1	Spindle Flange	D20	HS40214.2
325	1	Spindle Wheel		HS40215
330	1	Blade Flange	5/8"	HS40216
	1	Blade Flange	D20	HS40216.2
	1	Blade Flange	D20-M10	HS40216.21
	1	Reduction Ring	5/8"/1"	HS40217
	1	Reduction Ring	20/1"	HS40217.20
335	1	Cover Ring		HS40218-2
340	2	Shaft Wearing Sleeve		DK10220
345	1	Fixing Sleeve		HS40222
350	1	Supporting Disk		HS40230
355	1	Valve Shaft		HS40232
360	1	Cap Nut		HS40234
365	1	Sealing Sleeve		HS40236
370	1	Ball Bearing	6905 2RS	6069052
372	2	Thrust Bearing Washer		6508211
375	1	O-Ring	RDR55x2	5555002
377	1	O-Ring	RDR40x1	5540001
380	1	O-Ring	RDR8x2	5508002
385	1	O-Ring	RDR6x1	5506001
390	3	O-Ring	RDR2,06x2,62	5520626
395	2	O-Ring	RDR1X2	5501002
400	2	Rotary Shaft Seal	RWD24x40x7A	5024407
405	1	Rotary Shaft Seal	RWD22x35x7A	5022357
407	1	Rotary Shaft Seal	RDW28x35x4	5028354
410	1	Parallel Key	A5x5x10	3005010
415	1	Retaining Ring	16x1	3516001

420	1	Retaining Ring	25x1,2	3525012
425	1	Retaining Ring	SB43x1,5	3643015
430	2	Hex. Socket Head Screw	M5x25	0205025
435	3	Hex. Socket Head Screw	M5x20	0105020
440	1	Hex. Sock. Count. Head Screw	M10x16	0410016
	1*	Hex. Sock. Count. Head Screw	M8x16	0408016
450	4	Hex. Sock. Count. Head Screw	M4x6	0414006
455	1	Cheese Head Screw	M3x8PZ	0303008
460	1	SL. Pan Head Screw	M4x6	0304006
465	1	Curved Spring Washer	A4	1804137
470	1	Medium Washer	4,3x8x0,5Ms	1804433
475	5	Locking Washer	SM5	1805000
480	1	Quick Connect Nipple	G1/8"/8	7018668
485	1	Toggle Grip	M3	2703220
	1	Gear Oil	40ml	9004004

**Spare Parts List HS 40 - Blade Guard**

<b>Fig</b>	<b>No</b>	<b>Description</b>	<b>Standard</b>	<b>Part No</b>
505	1	Bracket		HS40304
510	1	Guidance Bracket		HS40306
515	1	Locking Gib		HS40308
520	1	Saw-Table		HS40310
525	1	Parallel Rocker Upper		HS40312
530	1	Parallel Rocker Lower		HS40314
535	4	Roll		HS40320
540	4	Bearing Sleeve		HS40322
545	1	Distance Sleeve		HS40324
550	8	O-Ring	RDR15x1,5	5515015
555	8	O-Ring	RDR13x1,5	5513015
560	1	Parallel Pin	6m6x20	2506020
565	1	Hexagon Head Screw	M6x40	0606040
570	1	Hexagon Head Screw	M6x16	0606016
575	3	Hexagon Head Screw	M6x35	0106035
580	1	Hex. Soc. Head Screw	M6x16	0106016
585	4	Hex. Soc. Head Screw	M5x10	0105010
587	5	Hex. Soc. Head Screw	M5x20	0105020
590	4	Hex. Sock. Count Head Screw	M5x40	0405040
595	14	Locking Washer	SM5	1805000
600	1	Gas Spring		4304840
650	1	Blade Guard		HS40302
	1	Cursor		HS40328

**Spare Parts List HS 40 - Flush Blade Guard**

<b>Fig</b>	<b>No</b>	<b>Description</b>	<b>Standard</b>	<b>Part No</b>
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740	1	Flush Blade Guard cpl. With pos. 750-765		HS40303C
750	1	Flush Blade Guard		HS40303
755	1	Distance Disk		HS40213
760	3	Hex. Sock. Count Head Screw	M6x10	0406010
765	1	Set Screw	M10x10	0710010
	1*	Set Screw	M8x10	0718010

**For spare parts requests please email : [kim@totaldiamond.co.uk](mailto:kim@totaldiamond.co.uk) or [ellie@totaldiamond.co.uk](mailto:ellie@totaldiamond.co.uk)**

**For any questions regarding repairs please contact our service department at [ritchie@totaldiamond.co.uk](mailto:ritchie@totaldiamond.co.uk).**



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