



Total Diamond Products, 21 Buckwins Square, Burntmills
Industrial Estate, Basildon, SS13 1BJ

Spare parts price list Diamond Core Drill Rig Type KS 13/13L/18

FIG	NO	DESCRIPTION	STANDARD	TYPE	PART NO
1	*1	Feed Case incl. fig 30 and 58		KS13	KS13701
	1	Feed Case incl. fig 30 and 58		KS18	KS18701C
2	1	Base Plate		KS13	KS13702
	1	Base Plate cpl. Incl. adjusting screws fig. 40 and 41		KS18	KS18702C
3	*1	Feed Hub		KS13	KS13703
	1	Feed Hub	Hexagon-17	KS13,18	KS50703-1
4	*1	Feed Pinion cpl.		KS13	KS13704
	1	Feed Pinion cpl.	Hexagon-17	KS13,18	KS18704C
5	3	Feed Lever cpl.			KS13706C
6	3	Feed Lever			KS13706
8	4	Guide Angle			KS13708
10	1	Stand Column		KS13	KS13710
	1	Stand Column		KS13L	KS13710L
	1	Stand Column		KS18	KS18710
11	1	Gear Rack		KS13	KS13711
	1	Gear Rack		KS13L	KS13711L
	1	Gear Rack		KS18	KS18711
13	1	Top Plate cpl.			KS13713
15	1	Brace		KS13	KS13715
	1	Brace		KS13L	KS13715L
	1	Brace		KS18	KS18715
16	1	Supporting Tube		KS13	KS13716
	1	Supporting Tube		KS13L	KS13716L
	1	Supporting Tube		KS18	KS18716
20	1	Locking Sleeve			KS13720
22	1	Locking Nut	M20x1,5		KS13722
25	*1	Flap Pin		KS13	KS13727
28	3	Cylinder Knob			2812080
30	2	Bearing Socket			6620020
32	1	Shim Ring	20x28x1/988		1920281
34	1	Retaining Ring	20x1,2/471		3520012
36	1	Parallel Pin	6x40/7		2506040
38	1	Wing Screw	M8x30/316		0508030
40	4	Adjusting Screw	M10x60/551	KS13	0510060
	4	Cylinder Knob	M10	KS18	1010633
41	4	Hexagon Screw	M10x60/933	KS18	0610061
42	1	Hexagon Screw	M8x40/931		0608040
44	2	Hexagon Screw	M10x70/931	KS13	0610070
	2	Hexagon Screw	M10x65/931	KS18	0610065
46	1	Hexagon Screw	M10x50/931		0610050
48	4	Hex. Socket Head Screw	M8x8/912		0108008

50	2	C.R. Counters. Head Screw	M8x16		0408016
52	10	Hexagon Nut	M8/936		1008936
54	4	Hexagon Nut	M10/934		1010934
56	6	Slotted Set Screw	M8x30/551		0708030
58	10	Slotted Set Screw	M8x10/551		0708010
60	4	Slotted Set Screw	M8x16/551		0708016
62	4	Raised Cheese Head Screw	M5x12/6985		0305012
63	4	Locking Washer	SM8		1808000
64	1	Washer	A8,4/125		1884125
66	3	Washer	A10,5/125		1810125

Vacuum Adaptor

POS	ST	DESCRIPTION	STANDARD	TYPE	PART NO
	1	Vacuum Adaptor cpl. incl. pos. 605		KS13	KS10720
	1	Vacuum Adaptor cpl. incl. pos. 605		KS18	KS1870
580	1	Vacuum Adaptor cpl. (fig. 600, 610-660)		KS18	KS50730C
600	1	Vacuum Adaptor Plate		KS13	KS10730
	1	Vacuum Adaptor Plate		KS18	KS50730
605	1	Vacuum Seal		KS13	KS13730
	1	Vacuum Seal		KS18	KS187689
610	1	Suction Pipe			KS10735
615	1	Sealing Ring			KS10750
620	1	Pressure Spring			4320030
625	1	Shim Ring	PS13x19x1		1913191
630	1	Spring Type Straight Pin	4x30		2404030
635	1	O-Ring	11x2,5		5511025
640	1	Sealing Ring	G1/4"		7014003
645	1	T-Thread Piece	G1/4"		7014020
650	1	Ball-Valve	G1/4"		7014001
655	1	Quick Connect Nipple	G1/4"xDN7,2		7014025
660	1	Quick Connect Socket	DN7,2x9		7014030

Water Collecting Ring

POS	ST	DESCRIPTION	STANDARD	PART NO
		Water Collecting Ring cpl.		WR132
740	1	Water Collecting Ring		WR13402C
745	1	Tension Spring		WR13406
750	1	Seal Disk		WR13410
755	1	Seal Ring		WR13750

For spare parts requests please email : kim@totaldiamond.co.uk or ellie@totaldiamond.co.uk

For any questions regarding repairs please contact our service department at ritchie@totaldiamond.co.uk.



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